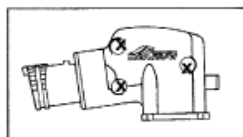
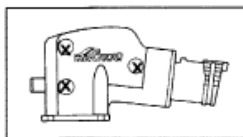


A - CLOSED COOLING ONLY **B - USE WITH RISER KITS**
NOTE: When ordering replacement exhaust risers, refer to the stud locations to insure ordering the correct part. The studs are indicated as (X).

DRAWING #1



DRAWING #2



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1		860336A	2 MANIFOLD ASSEMBLY-EXHAUST (PORT)	1		1
1		860337A	2 MANIFOLD ASSEMBLY-EXHAUST (STARBOARD)	1		1
2	22	41622	PLUG-PIPE (3/4-14)	AR		3
3	27	33395	GASKET	2		4
4	10	53728	SCREW (3/8-16 X 4-5/8 IN.)	8		
5	27	863726	GASKET	2	(USE WITH RISER KITS)	
6	27	863724	GASKET	2	(STANDARD COOLING)	
7	27	863725	GASKET	2	(CLOSED COOLING)	
8		816900A	5 ELBOW ASSEMBLY-EXHAUST	1	(SEE DRAWING #1)	
8		816900A	7 ELBOW ASSEMBLY-EXHAUST	1	(SEE DRAWING #2)	
9	10	12244	SCREW (3/8-16 X 1 IN.)	6		
9	10	98534	SCREW (3/8-16 X 2-5/16 IN.)	2		
10	22	806926A	1 ELBOW-DRAIN	2		
11	22	806608A	1 PLUG-DRAIN	2		
12	25	32509	QUAD RING	2		
13	19	805727	CAP-RUBBER	2		
14	54	815504220	CLAMP	2		
15		93320A	5 EXHAUST RISER KIT (3 IN.)	1		
15		807477A	4 EXHAUST RISER KIT (6 IN.)	1		
16	22	41622	PLUG-PIPE (3/4-14)	2		
17	22	32802	2 PLUG-PIPE (1/8-27)	2		
18	12	46132	WASHER	2/10		
19	11	46335	NUT (3/8-24)	2/8		
20	16	97520	STUD (3/8 X 5 IN.)	6	USE WITH 3 IN. RISER	
20	16	34713	STUD (3/8 X 6-1/2 IN.)	2	USE WITH 3 IN. RISER	
20	10	12244	SCREW (3/8-16 X 1 IN.)	14	USE WITH 6 IN. RISER	
20	16	805978	STUD (3/8 X 2-3/4 IN.)	2	USE WITH 6 IN. RISER	1
21		818598T	BRACKET-RISER	1	USE WITH 6 IN. RISER	1
22	10	76596	SCREW (1/4-20 X 1-1/4 IN.)	3	USE WITH 6 IN. RISER	
23	23	806981	SPACER	3	USE WITH 6 IN. RISER	
24	12	35462	WASHER	3	USE WITH 6 IN. RISER	
25	11	64015	NUT (1/4-20)	3	USE WITH 6 IN. RISER	
-	27	75611A96	ENGINE OVERHAUL GASKET SE	1		